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# CHAPTER 1 - INTRODUCTION QUESTION 1

#### Select the true statement:

- a) Leonardo da Vinci invented the first practical caged roller bearing.
- b) Bearings date back to the age of antiquity and have existed in various forms over the past several thousand years.
- c) The earliest recorded plain bearing design originates from the middle ages.
- a) The 17<sup>th</sup> century saw a massive increase in the design and application of bearings.

#### **QUESTION 2**

There are two main categories of bearing, plain and anti-friction (rolling).

- b) True
- c) False

#### **QUESTION 3**

Who patented the first modern ball bearing design in 1794?

- a) John Harrison.
- b) Leonardo da Vinci.
- c) Philip Vaughan.

# CHAPTER 2 - BEARING FUNCTIONS QUESTION 4

What are the main functions of bearings? There may be more than one correct answer.

- a) Reduce Friction
- b) Increase Friction
- c) Improve Flexibility
- d) Carry Load
- e) Guide Parts

#### **QUESTION 5**

Plain bearings operate on the principle of sliding friction whilst rolling (anti-friction) bearings operate on the principle of rolling friction. What is the co-efficient of friction associated with rolling bearings?

- a) Usually lower than that of plain bearings.
- b) Usually higher than that of plain bearings.
- c) The same as that of plain bearings.

#### **QUESTION 6**

Which form of friction occurs between two (or more) solid bodies that are not moving relative to each other?

- a) Static friction.
- b) Sliding friction.
- c) Rolling friction.

#### **QUESTION 7**

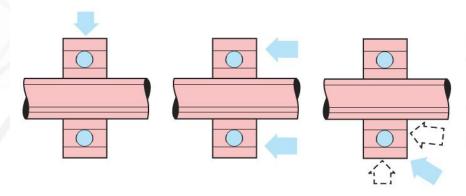
What principle of friction do anti-friction bearings operate with?

- a) Static friction.
- b) Sliding friction.
- c) Rolling friction.



#### **QUESTION 8**

What are combination loads?



- a) Loads which are a combination of both axial and radial loads; sometimes referred to as angular loads.
- b) Loads which are applied perpendicular (90 degrees) to the shaft.
- c) Loads which are applied parallel to the shaft.

#### **QUESTION 9**

What loads are applied perpendicular (90 degrees) to the shaft?

- a) Axial loads.
- b) Radial loads.
- c) Combination loads.

#### **QUESTION 10**

A bearing by nature guides parts because it confines unwanted motion and allows desirable motion.

- a) True
- b) False

# CHAPTER 3 - BEARING LUBRICATION QUESTION 11

Which lubricants are by far the most popular because of their cheapness and versatility?

- a) Synthetic lubricants.
- b) Mineral oil-based lubricants.
- c) Animal fat-based lubricants.
- d) Plant/vegetable oils.

#### **QUESTION 12**

Which lubricants are biodegradable?

- a) Synthetic lubricants.
- b) Mineral oil-based lubricants.
- c) Plant/vegetable oils.



# CHAPTER 4 - COMPONENTS QUESTION 13

What is a 'cage' also known as ...

- a) Retainer, separator.
- b) Babbitt bearing, sliding bearing.
- c) Ring.
- d) Cone, cup.

#### **QUESTION 14**

Which of the given statements are true regarding anti-friction bearing components? There may be more than one correct answer.

- a) Anti-friction bearings are also known as rolling bearings, rolling contact bearings and rolling element bearings.
- b) Anti-friction bearings are colloquially called babbitt, hydrostatic, hydrodynamic, and white metal bearings.
- c) Anti-friction rolling elements are of only one type ball bearings.
- d) Rolling elements of anti-friction bearings are usually held between bearing races.
- e) A cage spaces the rolling elements of anti-friction bearings apart.
- f) The outer ring usually rotates with the shaft.

# CHAPTER 5 - TERMINOLOGY QUESTION 15

What type of misalignment is shown in the picture?

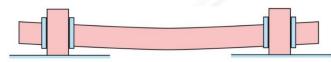
- a) Static.
- b) Dynamic.



#### **QUESTION 16**

Which type of misalignment happens due to operating conditions?

- a) Static.
- b) Dynamic.



#### **QUESTION 17**

What type of anti-friction bearing is shown in the picture?

- a) Single row anti-friction bearing
- b) Double row anti-friction bearing



#### **QUESTION 18**

Why are double row bearings often employed?

- a) To handle loads acting in opposing directions.
- b) To increase the load contact surface area.
- c) To increase the overall load carrying ability of the bearing.
- d) All given statements.



#### **QUESTION 19**

What bearing design is referred to as a 'full complement' bearing?

- a) Without a cage.
- b) With outer ring.
- c) Without a cone.

#### **QUESTION 20**

What is true about full complement bearings?

- a) They can carry higher loads due to the narrow load carrying contact area.
- b) They can carry higher loads due to the larger load carrying contact area.
- c) They can only be used for high-speed applications.

#### **QUESTION 21**

What is true about floating bearings? There may be more than one correct answer.

- a) They allow for some form of axial movement.
- b) They do not allow for axial movement.
- c) Most installations use a single fixed bearing and one or more floating bearings.
- d) Floating bearings are commonly installed with self-aligning bearings.

# CHAPTER 6 - ANTI-FRICTION BEARING TYPES QUESTION 22

Ball bearings use non-sphere-shaped rolling elements whilst roller bearings use sphere shaped rolling elements.





a) True

b) False

Spherical

Cylindrical





#### **QUESTION 23**

What bearing design is capable of handling higher loads, but generates more friction and consequently operates at lower speeds?

- a) Bearings that rotate about a point.
- b) Bearings that rotate about a line.

#### **QUESTION 24**

What bearing design generates a low amount of friction and is suitable for moderate to high-speed applications?

- a) Bearings that rotate about a point.
- b) Bearings that rotate about a line.

#### **QUESTION 25**

What bearing design operates upon the principle of point contact?

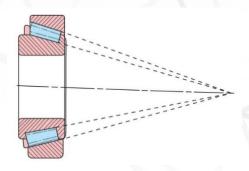
- a) Ball bearing.
- b) Roller bearing.



#### **QUESTION 26**

What statement is true regarding tapered roller bearings?

- a) They have races and rolling elements that slant inwards towards a central point along the bearing axis.
- b) They have races and rolling elements that align parallel with the bearing axis.



#### **QUESTION 27**

Which of the following statements concerning anti-friction bearings is false?

- a) Bearings with a shield or seal have a different appearance to open bearings because the rolling elements of the bearing cannot be seen.
- b) Anti-friction bearings may be open, shielded or sealed.
- c) A bearing without either a shield or seal is an open bearing.
- d) Shielded and sealed bearings must be lubricated periodically whilst in service.



#### **QUESTION 28**

What may press against one ring (non-contact), or both rings (contact)?

- a) A seal.
- b) A shield.
- c) Both seals and shields.

#### **QUESTION 29**

What prevents foreign particle ingress and is attached to the stationary race only?

- a) Seal.
- b) Shield.
- c) Both.

#### **QUESTION 30**

What prevents lubricant from exiting the bearing whilst also preventing moisture and foreign particle ingress?

- a) Seal.
- b) Shield
- c) Both.



# CHAPTER 7 - BALL BEARINGS QUESTION 31

Which bearing design is incredibly versatile, can be used for medium high radial loads, and light-medium thrust loads, in either direction?

- a) Single row ball bearings.
- b) Double row ball bearings.
- c) Thrust ball bearings.
- d) Shallow groove ball bearings.

### QUESTION 32

What bearings are known as Conrad bearings?

- a) Single row ball bearings.
- b) Shallow groove ball bearings.
- c) Thrust ball bearings.
- d) Deep groove single row ball bearings.

#### **QUESTION 33**

Which of the given statements is true regarding double row ball bearings?

- a) They can carry less radial load than their single row counterparts.
- b) This type of bearing can support heavy radial loads and low-medium axial loads, in either direction.
- c) They are designed to accommodate axial loads only and cannot support radial loads.
- d) This type of bearing handles thrust in one direction only.



#### **QUESTION 34**

Deep groove ball bearings can carry higher radial and axial loads than shallow groove ball bearings.

- a) True
- b) False

#### **QUESTION 35**

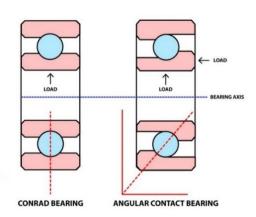
Which ball bearing design cannot support radial loads?

- a) Thrust ball bearing.
- b) Angular contact ball bearing.
- c) Single row ball bearing.
- d) Shallow groove ball bearing.

#### **QUESTION 36**

Anti-friction ball bearings can be used to accommodate radial loads and high thrust loads. What design is used when this occurs?

- a) Thrust ball bearing.
- b) Angular contact ball bearing.
- c) Deep groove ball bearing.
- d) Single row ball bearing.





# CHAPTER 8 - ROLLER BEARINGS QUESTION 37

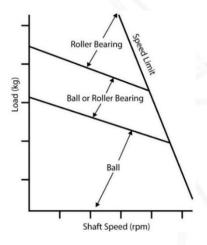
How many types of roller bearing design are there?

- a) Two.
- b) Three.
- c) Four.
- d) Five.

#### **QUESTION 38**

Which of the following statements are true concerning roller bearings? There may be more than one correct answer.

- a) They can carry lower radial loads than ball bearings.
- b) They operate using line contact.
- c) They are well suited to handle axial loads.
- d) They have higher coefficients of friction.
- e) They are not suitable for very high-speed applications.



#### **QUESTION 39**

Cylindrical roller bearings may consist of an outer ring, inner ring, cage, and rollers, or combination of these parts.

- a) True.
- b) False.



#### **QUESTION 40**

Which roller bearing design is suitable for handling axial loads? There may be more than one correct answer.

- a) Tapered roller bearing.
- b) Cylindrical roller bearing.
- c) Spherical roller bearing.
- d) Needle roller bearing.

#### **QUESTION 41**

Which bearing design is used extensively in the automotive industry?

- a) Tapered roller bearing.
- b) Cylindrical roller bearing.
- c) Spherical roller bearing.
- d) Needle roller bearing.



#### **QUESTION 42**

Identify the bearing design shown in the image.

- a) Cylindrical roller bearing.
- b) Needle roller bearing.
- c) Spherical roller bearing.
- d) Tapered roller bearing.



#### **QUESTION 43**

Which bearing design has barrel shaped rolling elements?

- a) Cylindrical roller bearing.
- b) Needle roller bearing.
- c) Spherical roller bearing.
- d) Tapered roller bearing.



#### **QUESTION 44**

Spherical roller bearings can handle misalignment much better than other roller bearings and are the bearing of choice if misalignment is expected (usually dynamic misalignment).

- a) True.
- b) False.

#### **QUESTION 45**

Select the true statement.

- a) With needle roller bearings, the rolling elements have a longer length to diameter ratio (typically 4:1 or more).
- b) With cylindrical roller bearings, the rolling elements have a longer length to diameter ratio (typically 4:1 or more).
- c) With needle roller bearings, the rolling elements have a shorter length to diameter ratio (typically 2:1 or more).
- d) With cylindrical roller bearings, the rolling elements have a longer length to diameter ratio (typically 3:1 or more).



#### **QUESTION 46**

Concerning needle roller bearings, select all true statements. There may be more than one correct answer.

- a) They can carry high radial loads.
- b) The rolling elements have a large contact surface area.
- c) They are designed to carry axial loads.
- d) They are designed to operate at very high speeds.



#### **QUESTION 47**

What bearing design has no cage and is used for slow speed, high load applications?

- a) Cylindrical roller bearing.
- b) Tapered roller bearing.
- c) Ball bearing.
- d) Full complement needle roller bearing.

#### **QUESTION 48**

All needle bearings are equipped with an inner race.

- a) True.
- b) False.

# CHAPTER 9 - BEARING COMPARISON QUESTION 49

Which roller bearing designs can operate at low to moderate speeds?

- a) Cylindrical roller bearings.
- b) Needle roller bearings.
- c) Spherical roller bearings.
- d) Tapered roller bearings.
- e) All roller bearings.

#### **QUESTION 50**

Which roller bearing design is ideal for applications where misalignment may occur?

- a) Cylindrical roller bearing.
- b) Needle roller bearing.
- c) Spherical roller bearing.
- d) Tapered roller bearing.



#### **ANSWERS**

- 1. b
- 2.
- 3. c
- 4. a/d/e
- 5. a
- 6. a
- 7. (
- 8. a
- 9. b
- 10. a
- 10.
- 11.
- 12. c
- 14. a/d/e
- 15. a
- 16. b
- 17. b
- 18. d
- 19. a
- 20. b
- 21. a/c/d
- 22. b
- 23. b
- 24. a
- 25. a
- 26. a
- 27. d
- 28. a
- 29. b
- 30. a
- 31.
- 32. d
- 33. b
- 34. a35. a
- 36. b
- 37. c
- 38. b/d/e
- 39. a
- 40. a/c
- 41. a
- 42. d
- 43. c
- 44. a45. a
- 46. a/b
- 47. d
- 48. b
- 49. e
- 50. c

