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# **CHAPTER 3 – INTRODUCTION**

# **QUESTION 1**

Which engine is heavier due to the higher combustion pressures at which it operates?

- a) Diesel engine.
- b) Gasoline engine.

# **QUESTION 2**

# Which engine operates at higher compression ratios?

- a) Gasoline engine.
- b) Diesel engine.
- c) Both engines have compression ratios of *less* than 10:1.
- d) Both engines have compression ratios of *more* than 10:1.

### **QUESTION 3**

# In terms of speed control, diesel engines are:

- a) Self-limiting.
- b) Not self-limiting.

### **CHAPTER 4 – ENGINE COMPONENTS**

### **QUESTION 4**

# What material are cylinder blocks usually manufactured from?

- a) Copper.
- b) Cast-iron.
- c) Aluminium.
- d) Stainless steel.

### **QUESTION 5**

# With reference to the crankcase, select all true statements:

- a) The crankcase is usually located on the bottom of the cylinder block.
- b) The crankcase is usually located on top of the cylinder block and encloses the valves.
- c) The crankcase encloses the crankshaft and crank webs.

#### **QUESTION 6**

# Concerning the oil pan, which of the following statements are true? There may be more than one correct answer.

- a) The oil pan collects and stores the engine's supply of lubrication oil.
- b) The oil pan is located at the top of the crankcase.
- c) The oil pan is installed on the side of the engine.
- d) The oil pan may be divided into several parts to reduce the free surface effect.

### **QUESTION 7**

# What are the reasons for choosing a dry sump? There may be more than one correct answer.

- a) To keep the engine clean by reducing the likelihood of oil spillages and leaks.
- b) To reduce wear on the crankshaft.
- c) To obtain a lower centre of gravity.
- d) To avoid storing a large volume of oil directly beneath the engine.



# **QUESTION 8**

The space enclosed by the sleeve or bore is called the combustion chamber. The combustion chamber is where fuel is burnt.

- a) True.
- b) False.

# **QUESTION 9**

Which engine sleeve design comes into direct contact with the engine's cooling water system?

- a) Dry sleeve.
- b) Wet sleeve.

### **QUESTION 10**

Identify the engine design shown in the image.

- a) In-line.
- b) V.



# **QUESTION 11**

With reference to pistons, which of the given statements is NOT true?

- a) Pistons convert energy from the expanding gases into mechanical energy.
- b) Pistons move linearly within the cylinder liner.
- c) Pistons are commonly made of aluminium or cast-iron alloy.
- d) To prevent combustion gases bypassing the piston, each piston has several rubber O-rings wrapped around it.

### **QUESTION 12**

# What is the function of the top piston ring?

- a) It acts primarily as a pressure seal.
- b) It acts as a wiper ring to regulate the oil film on the cylinder walls.
- c) It ensures that a supply of lubrication oil is evenly spread on the cylinder walls.

### **QUESTION 13**

# What is the function of the bottom piston ring(s)?

- a) To act primarily as a pressure seal(s).
- b) To regulate the cooling water in the cylinder.
- c) To ensure that a supply of lubrication oil is evenly spread on the cylinder walls.

### **QUESTION 14**

Pistons convert the energy of the expanding gases into mechanical energy.

- a) True.
- b) False.



### **QUESTION 15**

In V-type engines, connecting rods of two opposing cylinders share the same main journal bearing on the crankshaft.

- a) True.
- b) False.

# **QUESTION 16**

# Concerning connecting rods, which of the following statements is NOT true?

- a) The connecting rod connects the piston to the crankshaft.
- b) Conrods are made from drop-forged, heat-treated steel, to provide the required strength they need to operate.
- c) The smaller diameter top bore of the conrod connects to the piston pin.
- d) The smaller diameter top bore of the conrod connects to the crankshaft.

### **QUESTION 17**

# What is the purpose of the piston pin?

- a) The piston pin connects the piston to the connecting rod.
- b) The piston pin connects the piston skirt to the piston crown.
- c) Both these options.

### **QUESTION 18**

Which engine component transforms the linear motion of the piston(s) into rotational motion?

- a) Connecting rod.
- b) Crankshaft.
- c) Flywheel.
- d) Camshaft.

### **QUESTION 19**

### What material are crankshafts usually made from?

- a) Aluminium or cast-iron alloys.
- b) Forged steel.
- c) Drop-forged, heat-treated steel.
- d) Drop-forged bronze.

### **QUESTION 20**

Most diesel engine pistons have only one piston ring.

- a) True.
- b) False.

#### **QUESTION 21**

What is the purpose of the crankshaft? There may be more than one correct answer.

- a) The crankshaft transforms the linear motion of the piston(s) into rotational motion.
- b) The crankshaft's unique shape helps balance the forces generated during engine operation.
- c) The crankshaft opens the intake and exhaust valves by means of push rods.
- d) The crankshaft is responsible for engine timing (valve opening times, fuel injection, etc.).



### **QUESTION 22**

# What does the crankshaft of a four-stroke engine rotate upon?

- a) Cast iron supports.
- b) Steel supports.
- c) Ball bearings (oil lubricated).
- d) Plain bearings (oil lubricated).

### **QUESTION 23**

# What helps ensure an even balance of forces during engine operation?

- a) Counterweights (crank webs).
- b) Babbitt bearings.
- c) Plain bearings.
- d) Crankshaft deflections.

#### **QUESTION 24**

# Why do crankshaft's have drilled oil passages?

- a) To allow cooling of the crankshaft's internal surfaces.
- b) To allow oil flow to journal bearings and con rod bearings.
- c) To allow for lubrication of the crankshaft's internal surfaces.
- d) To prevent galling between two similar metals.

# **QUESTION 25**

# Which engine component helps reduce vibration and smooth the motion of the crankshaft as it rotates?

- a) Push rod.
- b) Connecting rod.
- c) Camshaft.
- d) Flywheel.

### **QUESTION 26**

# Why do flywheels have gear teeth around their outer periphery?

- a) To allow for the connecting of external loads.
- b) To allow the gear teeth to be used as part of a gearing assembly.
- c) To allow a starter motor to engage and start the engine.

#### **QUESTION 27**

# A flywheel's diameter is usually large, this allows it to rotate further from the crankshaft's centre axis of rotation.

- a) True.
- b) False.

### **QUESTION 28**

# What are the functions of the cylinder head? There may be more than one correct answer.

- a) The cylinder head provides the top sealing area for the cylinder bore or sleeve.
- b) The cylinder head houses the rocker arms.
- c) The cylinder head provides the structure for holding the exhaust gas valves, intake valves (if fitted) and fuel injectors.
- d) The cylinder head seals the combustion space on two sides.



### **QUESTION 29**

What methods may be used for admitting and exhausting gases from the cylinder? Select all possible options.

- a) Ports.
- b) Valves.
- c) Hatches.
- d) Combination of ports and valves.

### **QUESTION 30**

The area a valve presses against when closed, is known as:

- a) Valve mushroom.
- b) Valve poppet.
- c) Valve lid.
- d) Valve seat.

#### **QUESTION 31**

Regarding inlet and exhaust valves, which of the given statements is correct? There may be more than one correct answer.

- a) They are usually mechanically actuated.
- b) They are located at the bottom of the engine, near the crankcase.
- c) The point at which the valve seals against the cylinder head, is called the valve seat.
- d) They are usually of the butterfly valve design.

### **QUESTION 32**

Which engine component is responsible for engine timing i.e. when valves open/close, when fuel is injected, etc.?

- a) Rocker arm.
- b) Crankshaft.
- c) Camshaft.
- d) Cylinder head.

# **QUESTION 33**

The pushrods and rocker arms transfer the reciprocating motion of the camshaft lobes to the valves and injectors, opening and closing them as needed.

- a) True.
- b) False.

# **QUESTION 34**

What is the name of the gear that drives the camshaft?

- a) Planetary gear.
- b) Parasitic gear.
- c) Unemployed gear.
- d) Timing gear.

### **QUESTION 35**

Gears or a chain (very large engines) connect the crankshaft to the camshaft and ensure that the rotation of one is proportional to the rotation of the other.

- a) True.
- b) False.



### **QUESTION 36**

# What are common means of fuel injection control?

- a) Fuel injection can be controlled mechanically from the camshaft, by means of cam lobes and push rods.
- b) Fuel injection can be controlled electronically, by means of solenoid valves; this setup is referred to as 'common rail'.
- c) Both answers are correct.

### **QUESTION 37**

### What does the term 'valve lash' refer to?

- a) The clearance in the valve train before the valve actually begins to open.
- b) Also known as backlash clearance, measured at the camshaft.
- c) When a valve has seized in the open position due to lack of lubrication.
- d) When a valve has seized in the closed position due to lack of lubrication.

#### **QUESTION 38**

# What is the function of a diesel engine's blower?

- a) To provide the structure for holding the exhaust gas valves, intake valves (if fitted) and fuel injectors.
- b) To compress air prior to it entering the combustion chamber.
- c) To compress air prior to it being discharged to the exhaust port.
- d) All these answers are correct.

### **QUESTION 39**

An engine's exhaust gas colour is an indicator of its operating condition. Which of the following statements is correct? There may be more than one correct answer.

- a) White exhaust gas indicates too much fuel and too little air is being burnt.
- b) Black exhaust gas indicates lubrication oil is being burnt.
- c) Black exhaust gas indicates too much fuel and too little air is being burnt.
- White exhaust gas indicates too much air and too little fuel is being burnt.
- e) Blue exhaust gas indicates water is being burnt.
- f) Blue exhaust gas indicates lubrication oil is being burnt.

### **QUESTION 40**

# Identify the component shown in the image:

- a) Hamshaft.
- b) Camshaft.
- c) Crankshaft.
- d) Rotary Shaft.



### **QUESTION 41**

# Identify the component shown in the image:

- a) Camshaft.
- b) Crankshaft.
- c) Hamshaft.
- d) Rampshaft.





# **QUESTION 42**

Identify the component shown in the image:

- a) Connector.
- b) Rocker arm.
- c) Valve.
- d) Injector.



# **QUESTION 43**

Starter motors engage with the flywheel when the engine starts, and stay engaged with the flywheel whilst the engine is in operation.

- a) True.
- b) False.

# **QUESTION 44**

Identify the component shown in the image:

- a) Plain Bearing.
- b) Anti-Friction Bearing.
- c) Ball bearing.
- d) Cone bearing.



# **QUESTION 45**

The engine design shown in the image, is a ...:

- a) Straight 6.
- b) Straight 4.
- c) V6.
- d) V4.



# **QUESTION 46**

The engine design shown in the image, is a...:

- a) Straight 6.
- b) Straight 4.
- c) V6.
- d) V4.





# **QUESTION 47**

# Identify the component shown in the image:

- a) Cam.
- b) Piston.
- c) Valve (poppet valve).
- d) Engine Cylinder.



# **QUESTION 48**

# Identify the component shown in the image:

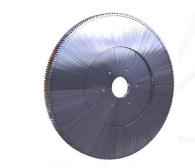
- a) Rocker arm.
- b) Valve.
- c) Piston.
- d) Cam.



# **QUESTION 49**

# Identify the component shown in the image:

- a) Bugwheel.
- b) Flywheel.
- c) Insectwheel.
- d) Wheel.



### **QUESTION 50**

# Identify the component shown in the image:

- a) Piston rings.
- b) Piston things.
- c) Camshaft rings.
- d) Crankshaft rings.



# **QUESTION 51**

# Identify the component shown in the image:

- a) Injector.
- b) Piston tail.
- c) Piston head.
- d) Crankshaft head.





# **QUESTION 52**

Identify the component shown in the image:

- a) Piston crown.
- b) Piston tail.
- c) Piston assembly.
- d) Piston shaft.



# **QUESTION 53**

Identify the component shown in the image:

- a) Spark rod.
- b) Spark hub.
- c) Spark hug.
- d) Spark plug.



# **QUESTION 54**

What component does the starter motor engage with when starting the engine?

- a) Flywheel.
- b) Crankshaft.
- c) Camshaft.
- d) Fuel Injector.

# **QUESTION 55**

Select ALL terms that share a common meaning.

- a) Oil pan.
- b) Oil area.
- c) Oil reservoir.
- d) Oil sump.
- e) Oil pancake.
- f) Oil jump.

# **QUESTION 56**

For engine designs of equal horsepower, diesel engines weigh less than petrol engines.

- a) True.
- b) False.

# **QUESTION 57**

Four-stroke engines have more parts than two-stroke engines.

- a) True.
- b) False.



# **QUESTION 58**

Two-stroke engines have a higher power to weight ratio than four-stroke engines.

- a) True.
- b) False.

### **QUESTION 59**

Two-stroke engines are more efficient than four-stroke engines.

- a) True.
- b) False.

# **CHAPTER 5 – DIESEL ENGINE SYSTEMS**

#### **QUESTION 60**

Select ONE answer. A turbocharger must be connected to which two systems in order to operate.

- a) Fuel and lubrication oil.
- b) Air and exhaust.
- c) Electrical and lubrication oil.
- d) Air and fuel.

# **QUESTION 61**

Which of the shown systems is NOT associated with any internal combustion engine design?

- a) Cooling water system.
- b) Electrical system.
- c) Fuel system.
- d) Lubrication oil system.
- e) Hydrogen system.
- f) Air system.
- g) Exhaust system.

# **QUESTION 62**

Identify the systems shown in the image.

- a) Air and cooling water.
- b) Fuel and electrical.
- c) Air and exhaust.
- d) Cooling water and lubrication oil.



# **QUESTION 63**

Which of the given options is NOT a component of a cooling water system?

- a) Water pump.
- b) Radiator.
- c) Thermostat.
- d) Injector.



### **QUESTION 64**

# A 'cooling water system' is also known as a...

- a) Jumper water system.
- b) T-shirt water system.
- c) Jacket water system.
- d) Trouser water system.

# **QUESTION 65**

# Why does the oil in a lubrication oil filter not drain when the engine is stopped?

- a) An anti-drain valve prevents oil flowing out of the filter.
- b) A pipe u-bend prevents oil draining out of the filter.
- c) A water column prevents oil draining out of the oil filter.

#### **QUESTION 66**

# What is the purpose of a lubrication oil system?

- a) To reduce friction between engine components.
- b) To cool engine components.
- c) To remove foreign particles and impurities from the engine (by means of a filter).
- d) All these options.

# **QUESTION 67**

Once lubrication oil has passed through an engine, it flows back to an oil pan due to gravity.

- a) True
- b) False.

### **QUESTION 68**

# Why does more diesel flow through an engine's fuel system than is required for combustion?

- a) The additional fuel is used to cool the engine rocker arms.
- b) The additional fuel is used to cool the engine injectors.
- c) The additional fuel is used to cool the camshaft.
- d) The additional fuel is used to cool the water pump.

### **QUESTION 69**

### Select the true statement.

- a) A turbocharger has a turbine driven by the engine's exhaust gases. A supercharger is driven via gears from the crankshaft.
- b) A supercharger has a turbine driven by the engine's exhaust gases. A turbocharger is driven via gears from the crankshaft.

### **QUESTION 70**

# The process of admitting air into the combustion space is known as...:

- a) Scavenging.
- b) Pressing.
- c) Charging.
- d) Cooling.



#### **QUESTION 71**

# What does the term 'scavenging' mean?

- a) To admit air into the combustion space and expel exhaust gas.
- b) To allow exhaust gas to bypass the turbocharger.
- c) To direct incoming air to multiple cylinders.
- To gather unburnt fuel from the combustion space and recycle it into the fuel system.

### **QUESTION 72**

# Concerning charge air, which statement is true?

- a) The temperature of charge air is irrelevant.
- b) Charge air should not be cooled below its dew point.
- c) Charge air should always be cooled below its dew point.

#### **QUESTION 73**

# What is the reason for compressing air prior to it entering the combustion space?

- a) Compressed air contains more oxygen, which means more fuel can be burnt efficiently per stroke; this yields a correspondingly higher engine power output.
- b) Compressed air yields a higher charge air pressure, which increases the efficiency of the scavenging process.
- c) Both these options.

### **CHAPTER 6 – ENGINE TERMINOLOGY**

# **QUESTION 74**

# Which of the given statements best describes the term 'bore'?

- a) The internal diameter of an engine's cylinder.
- b) The length of an engine's cylinder.
- c) The distance between TDC and BDC.

# **QUESTION 75**

# Which of the given statements best describes the term 'stroke'?

- a) The internal diameter of an engine's cylinder.
- b) The length of an engine's cylinder.
- c) The distance between TDC and BDC.

# **QUESTION 76**

### A crankshaft must rotate 360 degrees to move the piston from TDC and BDC.

- a) True.
- b) False.

# **QUESTION 77**

# What is meant by the term 'engine displacement'?

- a) The combined cross-sectional area of all cylinders.
- b) The cross-sectional area of a single cylinder.
- c) The combined volume of all engine cylinders.
- d) The volume of one engine cylinder.



### **QUESTION 78**

The combustion cycle for each engine cylinder occurs in a specific order, what is the term used to describe this order?

- a) Firing order.
- b) Stroke order.
- c) Working order.
- d) Sparking order.

### **QUESTION 79**

Which of the shown equations can be used to calculate an engine's compression ratio?

- a) Compression Ratio = (Displacement Volume Clearance Volume) x Clearance Volume.
- b) Compression Ratio = (Displacement Volume + Clearance Volume) / Clearance Volume.
- c) Compression Ratio = (Displacement Volume + Clearance Volume) / Displacement Volume.

#### **QUESTION 80**

The mechanical efficiency of a four-stroke diesel engine is approximately:

- a) 90 to 100 percent.
- b) 65 to 80 percent.
- c) 80 to 90 percent.

### **QUESTION 81**

Which of the given statements best describe the term 'brake horsepower'?

- a) The amount of usable power delivered to the crankshaft.
- b) The amount of power transferred to the pistons via the process of combustion.
- c) The amount of work done per unit time.
- d) The total power produced by the engine.

# **QUESTION 82**

Engines are rated in horsepower only, never in units of torque or kW's.

- a) True.
- b) False.

# **CHAPTER 7 – INTERNAL COMBUSTION ENGINE**

#### **QUESTION 83**

Concerning the two-stroke engine cycle, which of the given statements is correct?

- a) A two-stroke engine requires one full stroke to complete a full combustion cycle.
- b) A two-stroke engine crankshaft requires 180 degrees of rotation to complete one full combustion cycle.
- c) A two-stroke engine requires four strokes to complete a full combustion cycle.
- d) A two-stroke engine requires two-strokes to complete a full combustion cycle.

# **QUESTION 84**

A diesel engine converts the chemical energy of the fuel into mechanical energy.

- a) True
- b) False.



# **QUESTION 85**

Diesel engines require spark plugs whilst petrol engines do not.

- a) True.
- b) False.

# **QUESTION 86**

Which of the given statements are essential stages for all combustion cycles? Select all correct answers.

- a) Suction.
- b) Compression.
- c) Expulsion.
- d) Exhaust.
- e) Distillation.
- f) Ignition (Power).



# **ANSWERS**

	ч
2.	b

3. b

4. b

5. a/c

6. a/d

7. c/d

8. а

9. b

10. b

11. d

12. а

13. С 14. а

15. а

16. d

17. a

18. b 19. b

20. b

21. a/b

22. d

23. а

24. b

25. d

26. С 27. а

28. a/c

29. a/b/d

30. d

31. a/c

32. С

33.

34. d

35. а

36. С

37. а

38. b

39. c/d/f

40. С

41. 42. d

43.

44. а

45. С

46. b

47. С

48.

49. b

50.

51. С

52.

53. d 54.

55. a/c/d

56. b

57. а

58.

59. b

60. b 61. е

62. С

63. d

64. С

65. а

66. d

67. а

69. а

b

68.

70.

71. а

72. b

73. С 74.

75. С

76. b

77. С

78. а

79. b

80.

81. а

82. b

83. d

85. 86.

84.

b

a/b/d

